

# ENDOT INDUSTRIES

PIPE AND TUBING

## EndoPure PE-4710 BLUE (with CLEAR CORE) COILED PIPE & TUBING

### BLUE WATER SERVICE TUBING (CTS - O.D. CONTROLLED) - ASTM D2737-12

Size	Nominal O.D.	Nominal I.D.	Min. Wall	Weight Per 100'	Standard Coil Size	Part Number
STANDARD OUTSIDE DIMENSION RATIO (SODR) = 9 (250 PSI)						
3/4"	0.875	0.681	.097	10.3	500/100	PEP07541010009
1"	1.125	0.875	.125	17.1	300/100	PEP10041010009
1-1/4"	1.375	1.069	.153	25.5	300/100	PEP12541010009
1-1/2"	1.625	1.263	.181	35.3	300/100	PEP15041010009
2"	2.125	1.653	.236	61.0	200/100	PEP20041010009

### BLUE WATER SERVICE PIPE (IPS - I.D. CONTROLLED) - ASTM D2239-12

Size	Nominal O.D.	Nominal I.D.	Min. Wall	Weight Per 100'	Standard Coil Size	Part Number
STANDARD INSIDE DIMENSION RATIO (SIDR) = 7 (250 PSI)						
3/4"	1.060	0.824	.118	15.5	400/100	PEP07541010004
1"	1.349	1.049	.150	24.9	300/200/100	PEP10041010004
1-1/4"	1.774	1.380	.197	42.8	300/100	PEP12541010004
1-1/2"	2.070	1.610	.230	58.4	250/100	PEP15041010004
2"	2.657	2.067	.295	93.3	200/100	PEP20041010004
STANDARD INSIDE DIMENSION RATIO (SIDR) = 9 (200 PSI)						
3/4"	1.008	0.824	.092	12.1	400/100	PEP07541010003
1"	1.283	1.049	.117	19.5	300/100	PEP10041010003
1-1/4"	1.686	1.380	.153	33.2	300/100	PEP12541010003
1-1/2"	1.968	1.610	.179	42.9	250/100	PBJ15041010003
2"	2.527	2.067	.230	71.0	200/100	PBJ20041010003

### BLUE WATER SERVICE PIPE (IPS - O.D. CONTROLLED) - ASTM D3035

Size	Nominal O.D.	Nominal I.D.	Min. Wall	Weight Per 100'	Standard Coil Size	Part Number
STANDARD OUTSIDE DIMENSION RATIO (DR) = 9 (250 PSI)						
3/4"	1.050	0.816	.117	15.2	400/100	PEP07541010016
1"	1.315	1.029	.146	22.7	300/200/100	PEP10041010016
1-1/4"	1.660	1.294	.184	36.5	300/100	PEP12541010016
1-1/2"	1.900	1.478	.211	47.8	300/100	PEP15041010016
2"	2.375	1.847	.264	74.1	200/100	PEP20041010016
STANDARD OUTSIDE DIMENSION RATIO (DR) = 11 (200 PSI)						
3/4"	1.050	0.860	.095	13.5	400/100	PEP07541010014
1"	1.315	1.075	.120	19.9	300/200/100	PEP10041010014
1-1/4"	1.660	1.358	.151	31.4	300/100	PEP12541010014
1-1/2"	1.900	1.554	.173	41.1	250/100	PEP15041010014
2"	2.375	1.943	.216	65.9	200/100	PEP20041010014

#### CONFORMS TO THE FOLLOWING APPLICABLE STANDARDS

NSF  
ASTM D3350  
ASTM D2737, D2239 & D3035  
AWWA C901  
BOCA

Listed Under Standard 14 & 61 for Potable Water  
Cell Classification 445576A (A= Raw Material before processing)  
Meets PE 4710 Requirements  
Conforms as 250 PSI & 200 PSI  
Conforms as 250 PSI & 200 PSI

#### WARRANTY

Certification of Purity and Lifetime Warranty. See Warranty for Details.



#### CORPORATE HEADQUARTERS

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#### PLANT LOCATIONS

Greenville, TN  
Pryor Creek, OK